



## GE Sealants & Adhesives

**Product Name:**

### **GE Window & Door Max1000 Siliconized-Acrylic Sealant**

#### **Product Description**

GE Window & Door Max1000 Siliconized-Acrylic Sealant is a multi-purpose siliconized-acrylic sealant. Window & Door Max1000 contains silicone to give better adhesion and better flexibility. Window & Door Max1000 is a versatile sealant, formulated to be used in most new construction and remodeling applications, adhering to wood, metal, cement-fiberboard, drywall, masonry, glass, and porcelain. Exceeds **ASTM C-834, Type P, Grade –18 degrees**. Window & Door Max1000 is paintable. Cured sealant is mildew resistant. Low odor. Water clean up.

#### **Basic Uses**

GE Window & Door Max1000 Siliconized-Acrylic Sealant seals seams, cracks and joints around: Doors  
•Windows •Siding •Trim •Molding •Baseboards •Vents •Walls

#### **Technical Data:**

<b>Property</b>	<b>Value</b>	<b>Test Method</b>
Low Temperature Flexibility	Passes 1"	ASTM C 734
Volume Shrinkage	Less than 30%	ASTM C 733
Tack Free Time	Less than 1 hour at 73°F	ASTM D 2377
Rheology (Slump)	Less than 0.15"	ASTM D 2202
Staining	Less than 3	ASTM C 2203
Artificial Weathering	No washout, slump, cracking.	ASTM C 732
Extrudability/Stability	More than 2 grams/second	ASTM C 731
VOC	< 50 g/l	

Typical product data values should not be used as specifications.

#### **Limitations:**

- ? Not for food contact surfaces.
- ?? Apply above 50 F (5 C).

#### **Instructions for Use**

1. Remove dirt, grease, moisture and old caulk. If gap exceeds ½" X ½" use backer rod.
2. Trim tip to desired bead size.
3. Load sealant cartridge in caulking gun. Place nozzle into joint and apply sealant into gap.
4. Smooth or tool bead within 3 – 5 minutes.
5. Protect from moisture for at least 24 hours for proper cure.

**Packaging:** 10.1 oz cartridges.

**Shelf-Life:** 12 months when stored between 40 F and 95 F.

**Service Range:** 0 F to 170 F

**Colors:** White 10.1 oz (GE22566), Clear 10.1 oz (GE24737)

**Coverage:** 51 linear feet of a 3/16" bead.

**Clean Up:** Water.

### **Handling and Safety**

Material Safety Data Sheets are available upon request from GE Sealants & Adhesives (GES&A). Similar information for solvents and other chemicals used with GES&A products should be obtained from your suppliers. When solvents are used, proper safety precautions must be observed.

### **Warranty**

GE Sealants & Adhesives (GES&A) warrants the performance of this product, provided it is properly stored and applied according to instructions and within shelf life. If not satisfied, return cartridge or proof of purchase to address below and GES&A will, at its option, replace or refund the purchase price. GES&A shall not be liable for damages in excess of the purchase price. THIS IS THE SOLE AND EXCLUSIVE REMEDY (AND SOLE AND EXCLUSIVE LIABILITY OF GES&A) FOR DEFECTS IN, OR FAILURE OF, THIS PRODUCT. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, WRITTEN OR ORAL, STATUTORY, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF THE MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. GES&A SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR SPECIAL DAMAGES.

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**Manufactured By:** GE Sealants & Adhesives, Huntersville, North Carolina